

# Challenges of Virtual Testing in Statistical Quality Control of Railway Ballast

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# Why SPC of railway ballast?

- Technical aspect

- ▶ Forces act on the track bed
- ▶ Attrition
- ▶ Operating risk!



Source: [www.erdwissen.ch](http://www.erdwissen.ch)

Attrition typology

A) particle readjustment



B) chipping



C) fragmentation



D) abrasion (polishing)



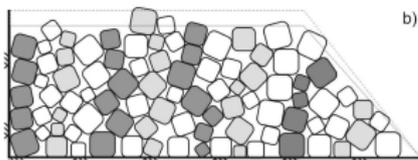
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perfectly angular particles



rounded particles

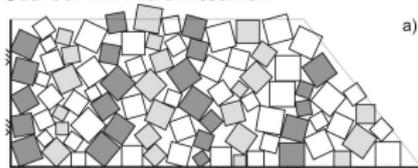
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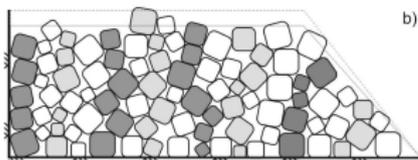
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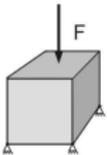
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  - ▶ Rock type

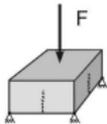
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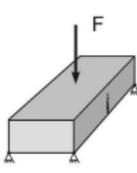
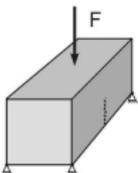
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 cuboidal flat



elongated

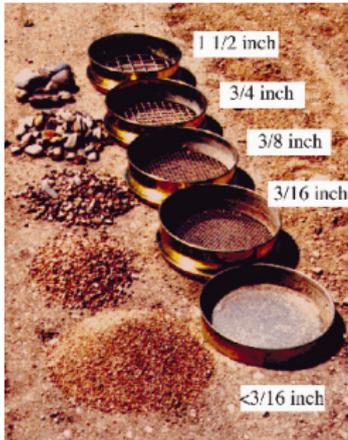


flat & elongated



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Problem of determining geometry, rock type, mechanical properties (abrasion, fragmentation, resistance to wear)

- Manual tests time consuming and expensive
- Laboratory for mechanical properties (LA value, other measures)

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Objective: Replace manual tests by statistical prediction (= “virtual testing”)

# Virtual testing



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Major task:

- Prediction of mechanical properties  $Y$  (for example LA value)
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  - ▶ Angularity  $X_4$

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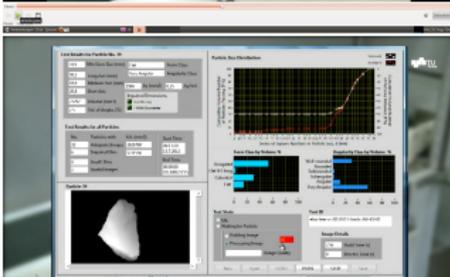
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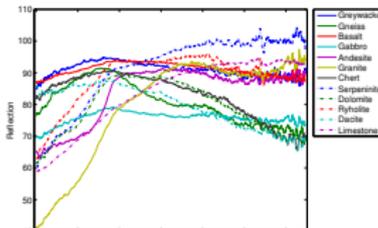


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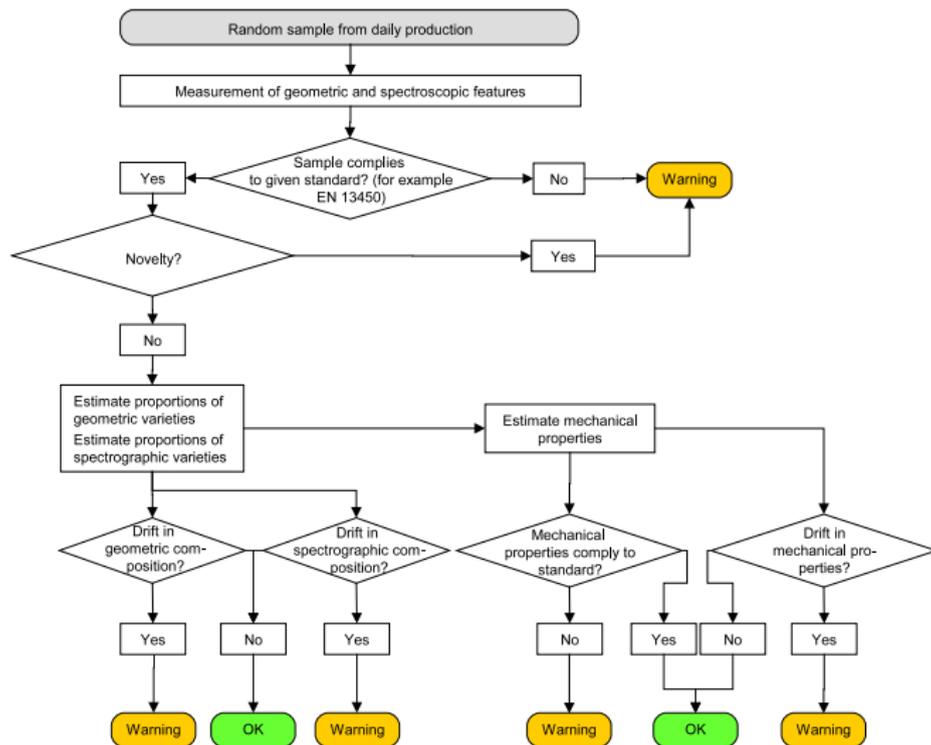


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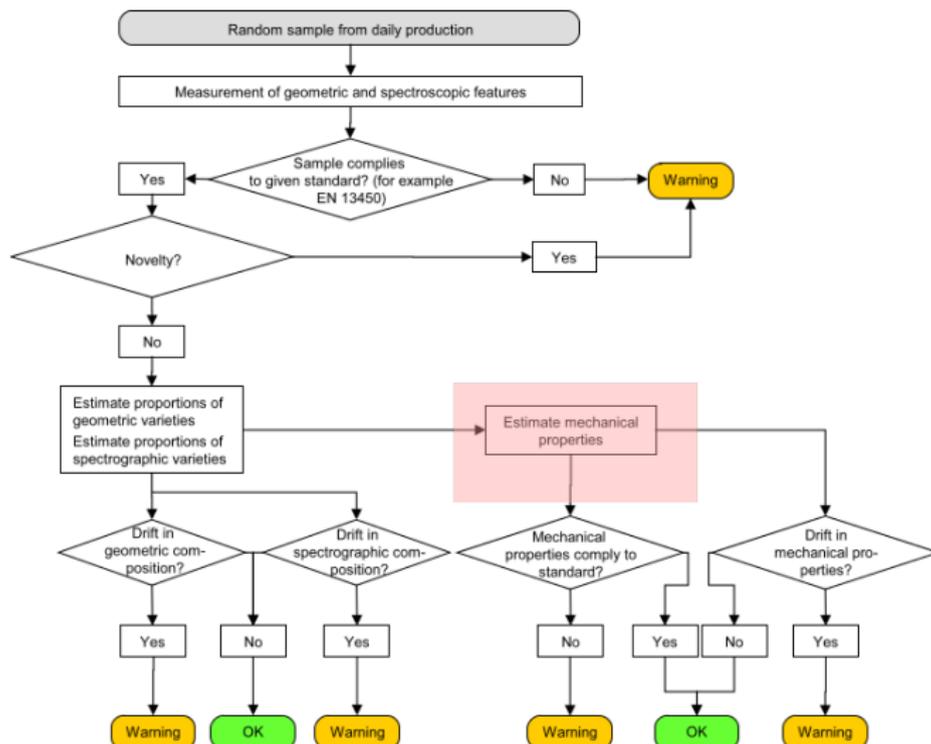
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- Special issues of measurement
  - ▶ Geometric and spectroscopic features (predictors) are measured particlewise, not linked
  - ▶ Mechanical properties  $Y$  are measured samplewise (several hundred particles)



# Statistical monitoring system



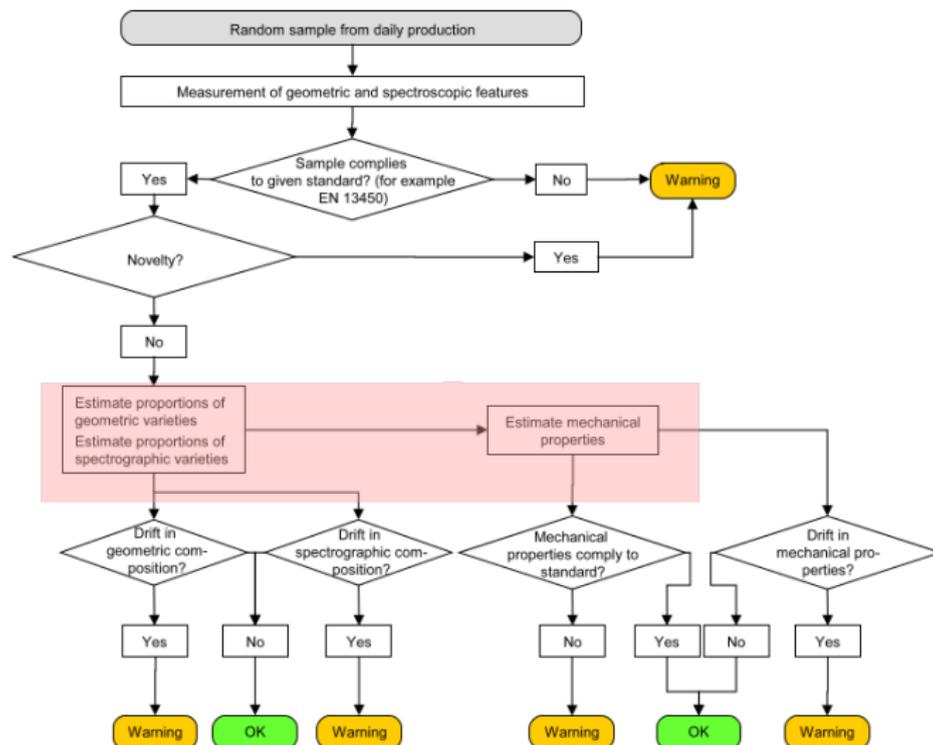
# Statistical monitoring system



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# Statistical monitoring system



# Compositional data approach

- Aggregation of particlewise geometric property  $X_i$  for sample  $j = 1, 2, \dots$  to the samplewise feature  $\mathbf{p}_i = (p_{i1}, p_{i2}, \dots, p_{iL})$  with

$$\sum_{j=1}^L p_{ij} = 1$$

- Raw data are continuous features: no direct aggregation!
  - ▶ Cluster analysis to determine geometric similarity classes and classification of new sample into these classes
  - ▶ Classification of spectroscopic data into rock classes
  - ▶ Determine distribution vectors  $\mathbf{q}_j$  for rock composition and  $\mathbf{p}_i$  for geometric composition

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# Compositional data versus multivariate data

- Negative bias: For  $X = (X_1, \dots, X_L)$  with

$$\sum_{i=1}^L X_i = 1$$

$$\text{Cov}(X_1, \sum_{i=1}^L X_i) = \text{Cov}(X_1, 1) = 0$$

$$\sum_{i=2}^L \text{Cov}(X_1, X_i) = -\text{Var}(X_1)$$

- Spurious correlation

# Compositional data versus multivariate data

- Negative bias
- Spurious correlation: correlation of the ratios  $X/Z$  and  $Y/Z$  of three uncorrelated random variables will not be uncorrelated (Pearson, 1897)
- Euclidean distance can be larger in a subspace than for the full composition

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Pioneer

Prof. Aitchison



Source: Wikipedia

Compositional data analysis!

# Isometric log-ratio (ilr) transform

- Let  $\mathbf{p}$  be a compositional data vector in the simplex

$$\mathbb{S}^L = \left\{ \mathbf{p} = (p_1, \dots, p_L) \in [0, 1]^L \mid \sum_{i=1}^L p_i = 1 \right\}$$

- ilr transformation:  $ilr : \mathbb{S}^L \longrightarrow \mathbb{R}^{L-1}$

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where  $\Psi$  is the  $L \times (L - 1)$  Helmert matrix with normalised columns

$$\Psi = \begin{pmatrix} \frac{L-1}{\sqrt{L(L-1)}} & 0 & \cdots & 0 & 0 \\ -\frac{1}{\sqrt{L(L-1)}} & \frac{L-2}{\sqrt{(L-1)(L-2)}} & \cdots & 0 & 0 \\ \vdots & \vdots & \vdots & \vdots & \vdots \\ \frac{-1}{\sqrt{L(L-1)}} & \frac{-1}{\sqrt{(L-1)(L-2)}} & \cdots & \frac{-1}{\sqrt{6}} & \frac{-1}{\sqrt{2}} \end{pmatrix}$$

- Now work with coordinates  $\mathbf{x} \in \mathbb{R}^{L-1}$

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$$ilr^{-1}(\mathbf{x}) = \mathcal{C}(\exp(\mathbf{x} \cdot \Psi')),$$

where  $\mathcal{C}$  is the closure operations, i.e.  $\mathcal{C}(\mathbf{y}) = \frac{1}{\sum y_i} \mathbf{y}$

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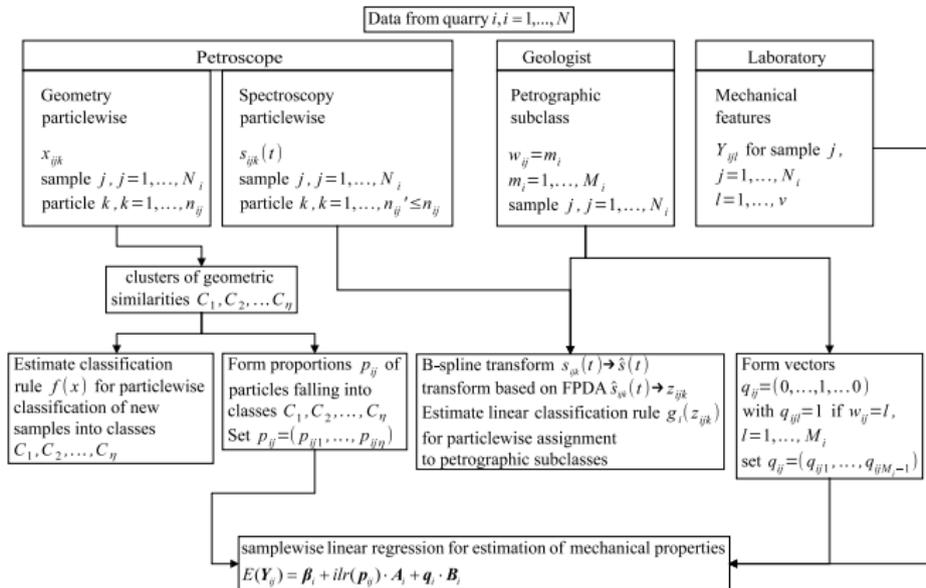
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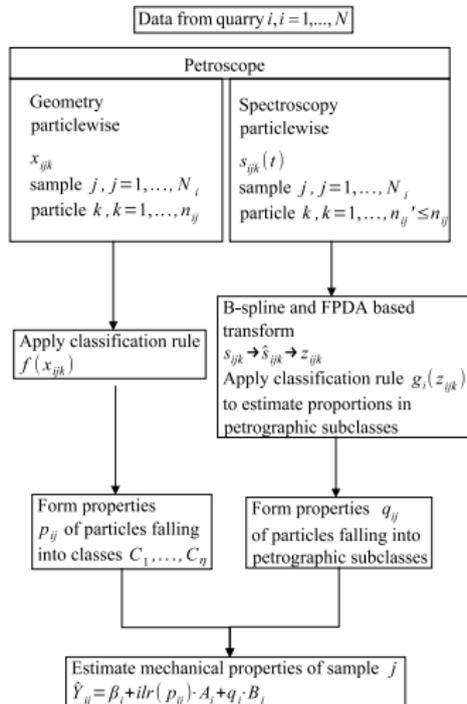
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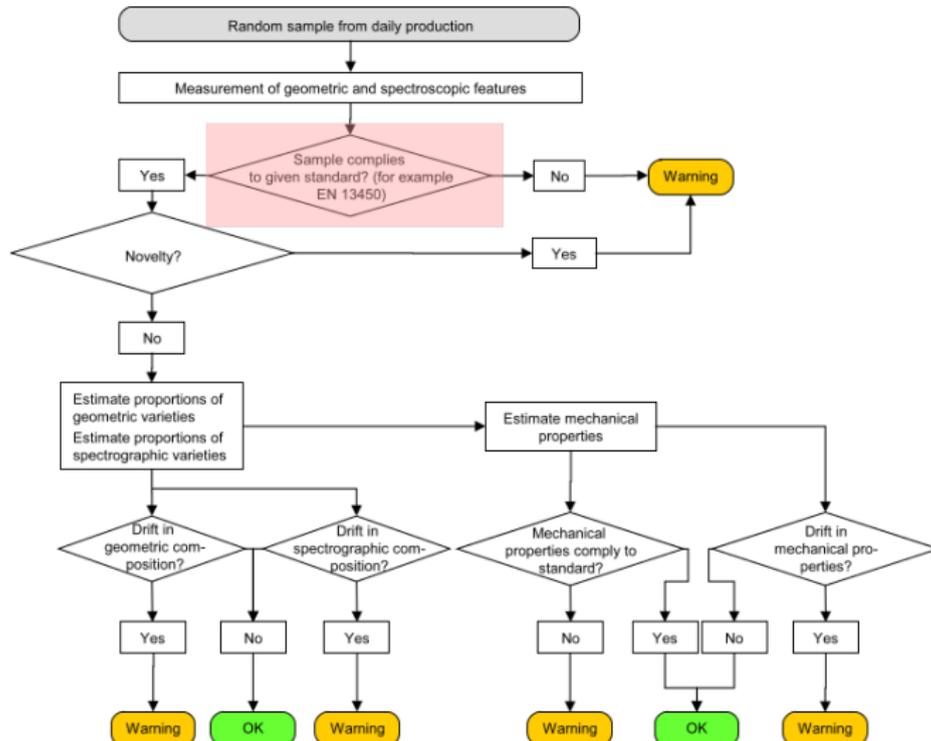
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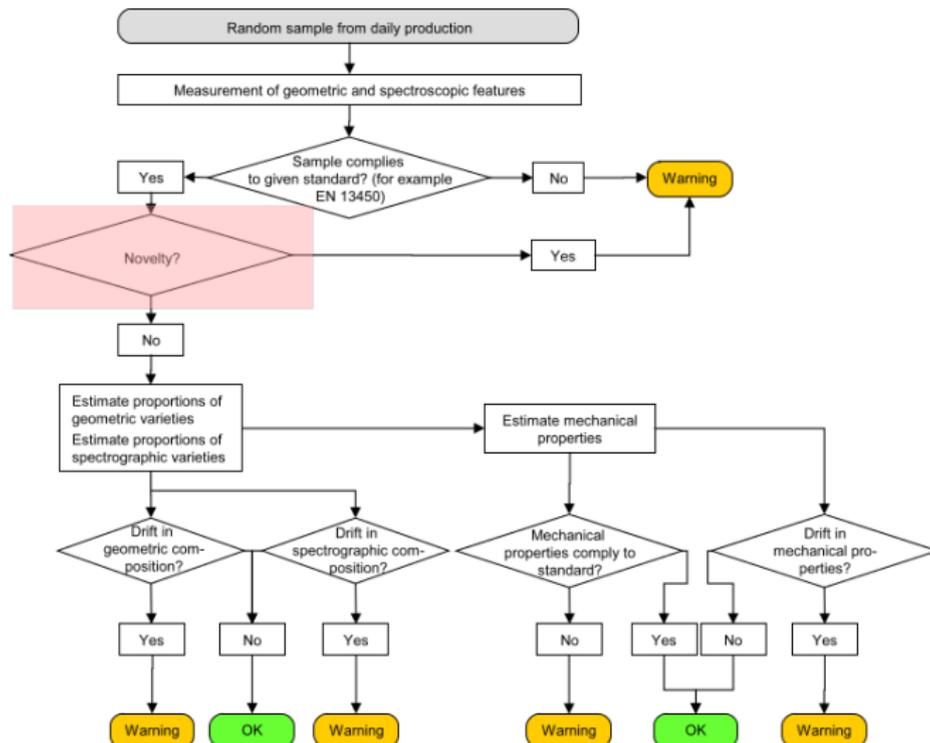
# Statistical prediction



# Statistical monitoring system



# Statistical monitoring system



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# One-class support vector machines

- Decision rule

$$g_i(\mathbf{z}) = \text{sign} \left( \sum_{j=1}^{N_i} \sum_{k_2=1}^{n'_{ij}} \theta_{ijk_2} K(\mathbf{z}, \mathbf{z}_{ijk_2}) - \theta_0 \right)$$

with  $g_i(\mathbf{z}) = +1$  for 'regular' data and  $g_i(\mathbf{z}) = -1$  for 'novel' data is estimated.

- $K(\cdot, \cdot)$  denotes the radial kernel

$$K(\mathbf{z}, \mathbf{z}_{ijk_2}) = e^{-\delta \|\mathbf{z} - \mathbf{z}_{ijk_2}\|^2}$$

with parameter  $\delta$ .

# One-class support vector machines

Solve the minimisation problem

$$\min_{\theta_i} \quad \frac{1}{2} \sum_{j,j'=1}^{N_i} \sum_{k_2,k'_2=1}^{n'_{ij}} \theta_{ijk_2} \theta_{ij'k'_2} K(\mathbf{z}_{ijk_2}, \mathbf{z}_{ij'k'_2})$$

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$\rho \in ]0, 1]$  is an upper bound on the number of training points outside the location of 'regular' data points.

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$\theta_0$  is derived for a point with  $0 < \theta_{ijk_2} < \frac{1}{\rho n'_i}$  as

$$\theta_0 = \sum_{j'=1}^{N_i} \sum_{k'_2=1}^{n'_{ij'}} \theta_{ij'k'_2} K(\mathbf{z}_{ij'k'_2}, \mathbf{z}_{ijk_2}).$$

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